



STYLISH TILES FOR
DESIGNING OUTDOOR AREAS

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— *There's no place like the great outdoors!*

When the sun is shining, you can enjoy life in the fresh air – preferably quite relaxed and in a good mood in your own, private oasis of wellness. A green home designed creatively and with attention to detail is truly a feel-good place, offering additional space for rest and comfort, particularly in the warmer times of the year.

Whether its a balcony or a terrace, a garden path or an entrance, a driveway or a carport – with **Vilbogarden** by Villeroy & Boch Tiles, the most beautiful designs around the home are sure to be a great success. High-quality **VilboStone** porcelain stoneware tiles combine the practical properties of ceramics with selected trend designs to create an attractive exterior.





Advantages



Produced using state-of-the-art manufacturing technology, all **Vilbogarden** ranges are light- and colour-fast and weather-resistant as well. That's why, even after many years of exposure to the elements, they still look just as good as they did on the first day. Without any need for special cleaning or upkeep, and without subsequent impregnation.

Vilbogarden offers a suitable solution for every outdoor concept. The robust tiles are suitable for conven-

tional or loose laying on a range of foundations. In thicknesses of 20 mm, they are ready to meet all the demands of outdoor use. The various functional trims, comprising nosing tiles, corners, border tiles and covers, offer perfection down to the finest details. They are produced as custom items to meet the precise requirements of the given building scenario and are available for all **Vilbogarden** ranges.



MATERIAL

VilboStone, high-quality, scratch- and abrasion-proof, solid porcelain stoneware, one-piece with a **thickness of 20 mm**



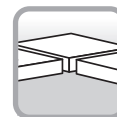
ACCESSIBILITY TO VEHICLES

If installed professionally in **bonded construction**, these tiles can be driven over by vehicles with a permissible gross weight of up to 3.5 t.



FROST-PROOF

Frost-proof and weather-resistant when laid professionally.



LAYING

Conventional or loose laying on a range of foundations, also suitable for laying on pile foundations.



COLOUR-FAST

No changes in colour as a result of sunlight.



EASY TO CLEAN

Surface protection with **VilbostonePlus** to prevent against soiling.



NON-SLIP

Non-slip class R11/B for outdoor areas.



STYLE

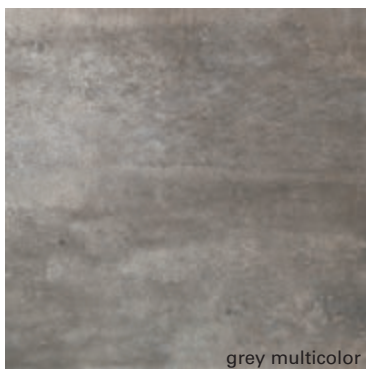
Attractive designs for balconies, terraces, pathways and garden paths, entrances, driveways and carports.



sand



chalk multicolor



grey multicolor





CÁDIZ GARDEN

— *Simple beauty with a natural look and feel*

Like magnificent extracts from Nature herself, CÁDIZ GARDEN tiles exude a fascinating aura of authenticity.

Available in the colours chalk multicolor, sand and grey multicolor, the range offers a contemporary new interpretation of country house style both indoors and out: A concept that is just as popular in urban environments as it is in rural areas.







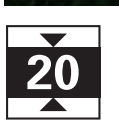
sand



stone



rock



LUCCA GARDEN



LUCCA GARDEN

— *As beautiful outdoors as it is indoors*

With a design that reflects a closeness to nature, the LUCCA GARDEN concept offers high-quality **VilboStone** porcelain stoneware tiles for terraces, balconies and walkways. With their subtle relief, these tiles evoke the sand-lime brick typical for the region around the Tuscan city of Lucca. Available in colours of sand, stone and rock, the range is available with the easy-care **VilbostonePlus** finish in square dimensions of 60 x 60 cm and 80 x 80 cm.







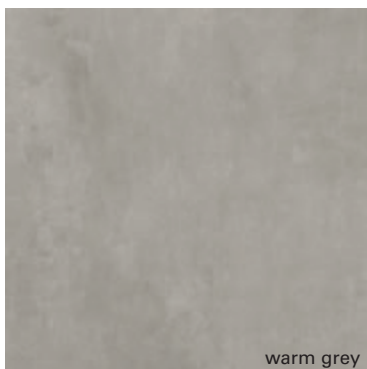




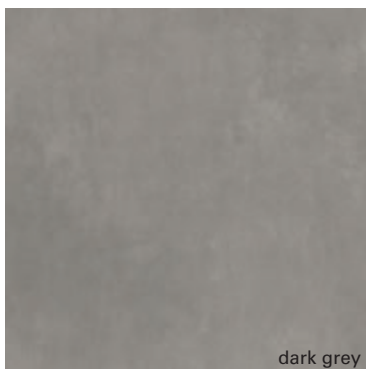




silver grey



warm grey



dark grey



MEMPHIS GARDEN



MEMPHIS GARDEN

— *Authentic concrete character*

Minimalist design with charisma - with its appearance inspired by purist facing concrete, the MEMPHIS GARDEN range adds a vivid touch to modern outdoor design scenarios. The three harmonious grey variants featuring delicate plays of colour and a subtle relief conjure up an elegant minimalism in private and public areas.



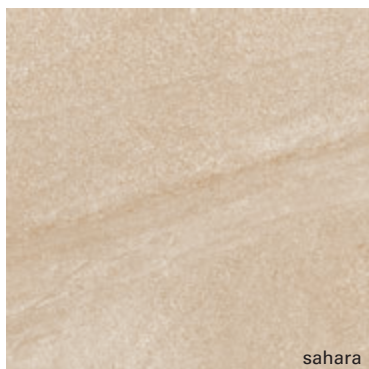




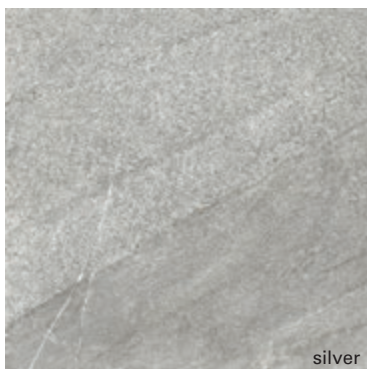




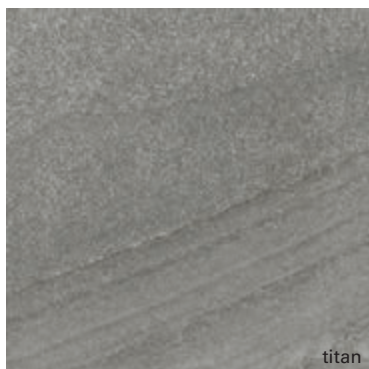




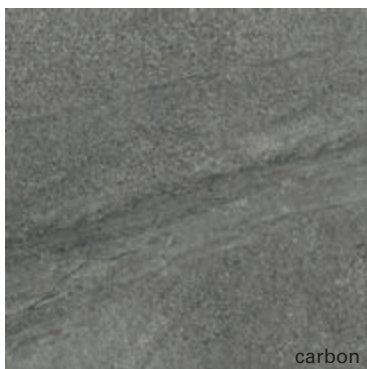
sahara



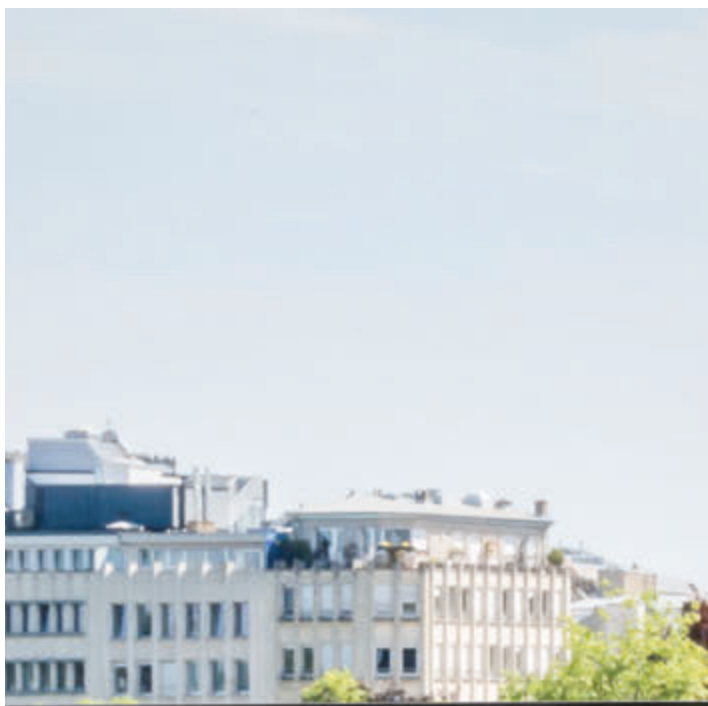
silver



titan



carbon



MONT BLANC GARDEN



MONT BLANC GARDEN

— *Contemporary natural elegance*

Its vibrant quartzite look makes the MONT BLANC GARDEN range perfect for modern, subtly natural outdoor designs. While the shades of grey in silver, titan and carbon contribute a more minimalist look; the warm, beige sahara introduces a slightly Mediterranean atmosphere. A wide selection of formats makes these tiles extremely flexible and versatile.



















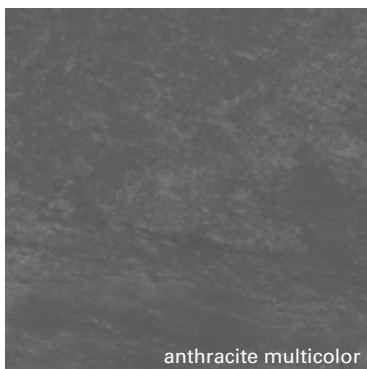
light beige



beige multicolor



grey multicolor



anthracite multicolor



MY EARTH GARDEN



MY EARTH GARDEN

— *Design freedom*

No two stones on this Earth are exactly alike, and MY EARTH GARDEN was developed with this sense of uniqueness in mind. Each tile is a variation of a simple stone structure with a character all its own. The result: individual surface appearances that are able to fascinate time and again.

The range is practically predestined for use in large areas, such as those found between residential units. Easy-care **VilboStone** porcelain stone-ware tiles are light-fast and retain their authentic look even when subjected to heavy use.















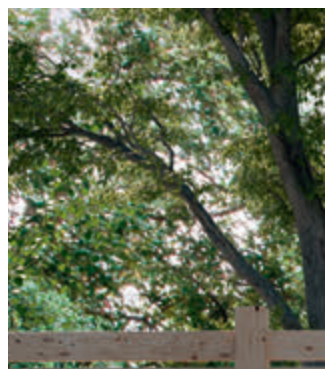
milk



caramel



walnut



OAK LINE GARDEN



OAK LINE GARDEN

— *Soothing natural radiance*

Full of tranquillity and comfort, the OAK LINE GARDEN range interprets a soft oak texture in porcelain stoneware. The light shades of milk and caramel are fine and delicate while the multi-colour walnut radiates comforting warmth. Whether the furnishings have a fresh, Scandinavian touch or feature Mediterranean flair, this authentic design conveys a feeling of well-being.







chalette



brandy



OAK PARK GARDEN



OAK PARK GARDEN

— *The charm of natural beauty*

Splendidly warm, wonderfully natural and yet robust and easy-care at the same time – that's the kind of feel-good terrace one would want. With great attention to detail, the OAK PARK GARDEN range interprets fine-grained oak wood in high-quality porcelain stoneware.

120 cm in length, these tiles are reminiscent of real wood planks – perfect for a floor that not only looks great but also offers the appealing benefits of ceramics, too. Thanks to **VilbostonePlus**, the tiles stay as beautiful as on the first day – even when exposed to the elements. That's because moisture and UV light can't harm these tiles – in contrast to real wood.



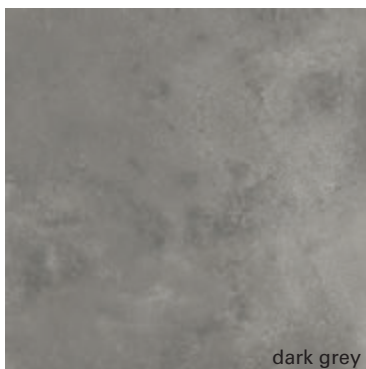




greige



grey



dark grey



URBAN JUNGLE GARDEN



URBAN JUNGLE GARDEN

— *Quiet minimalism in urban bustle*

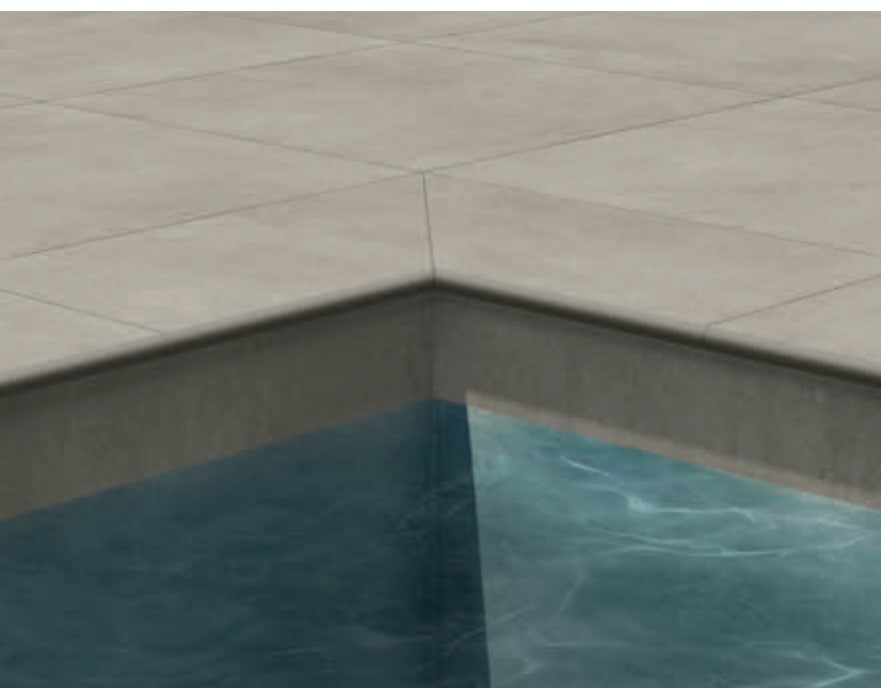
Life is throbbing in the modern urban jungle. What a good feeling it is to shift down a gear and treat oneself to a break. Relaxed setting preferred – preferably outside! With its innovative design, the URBAN JUNGLE GARDEN range is designed with this in mind: A pure concrete look is enlivened with inclusions reminiscent of hand-crafted terrazzo. Depending on your taste, there are three gentle hues that create a cooler or warm atmosphere in the outdoor setting.







Border tile with drip edge



Border tile, rounded, with drip edge



Nosing tile



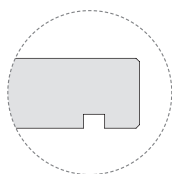
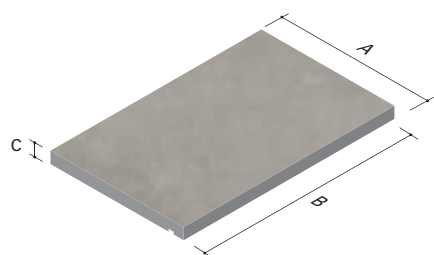


Functional trims for outside areas

Stylish right down to the finest details - porcelain stoneware functional trims in thicknesses of 20 mm add the final touch of perfection to outdoor tiling. Nosing tiles, border tiles, corners and covers embellish terraces, gardens and private pools.

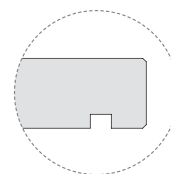
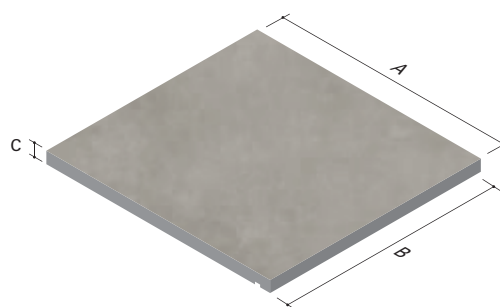
The custom-made functional trims are available for all **Vilbogarden** ranges.

Border tile with drip edge



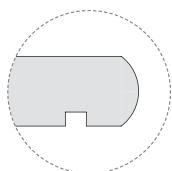
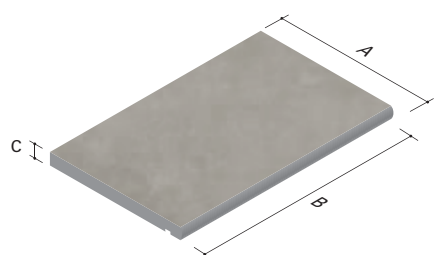
	A (mm)	B (mm)	C (mm)	Art.-Nr.
	295	595	20	28S3
	395	795	20	28S4
	395	1195	20	28S1

Border tile with drip edge



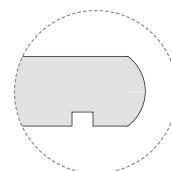
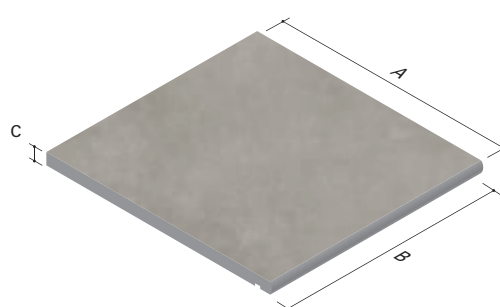
	A (mm)	B (mm)	C (mm)	Art.-Nr.
	595	595	20	28S6
	795	795	20	28S8

Border tile, rounded, with drip edge



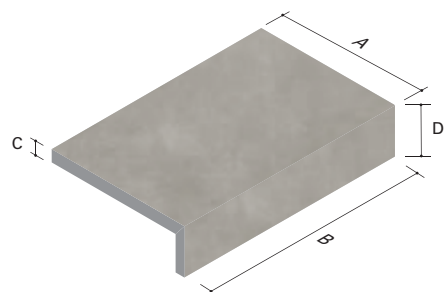
	A (mm)	B (mm)	C (mm)	Art.-Nr.
	295	595	20	28R3
	395	795	20	28R4
	395	1195	20	28R1

Border tile, rounded, with drip edge



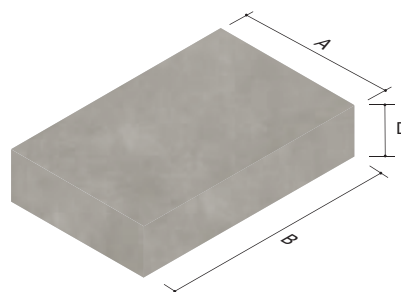
	A (mm)	B (mm)	C (mm)	Art.-Nr.
	595	595	20	28R6
	795	795	20	28R8

Nosing tile



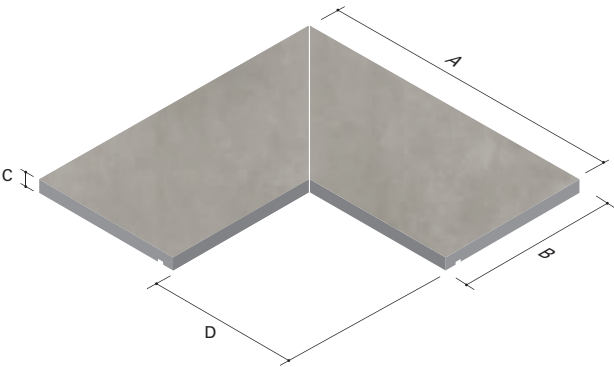
	A (mm)	B (mm)	C (mm)	D (mm)	Art.-Nr.
	350	595	20	145	28W3
	350	795	20	145	28W4
	350	1195	20	145	28W5

Nosing tile corner (right or left)



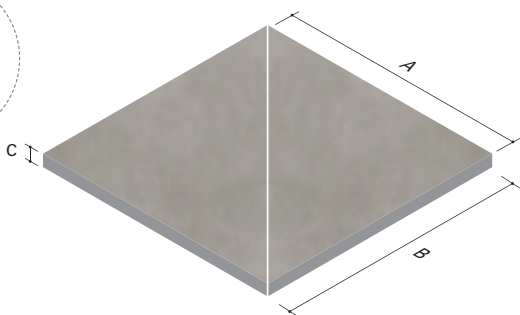
	A (mm)	B (mm)	D (mm)	Art.-Nr.
	350	595	145	28K3
	350	795	145	28K4
	350	1195	145	28K5

Border tile with drip edge - inside corner (2 pieces)



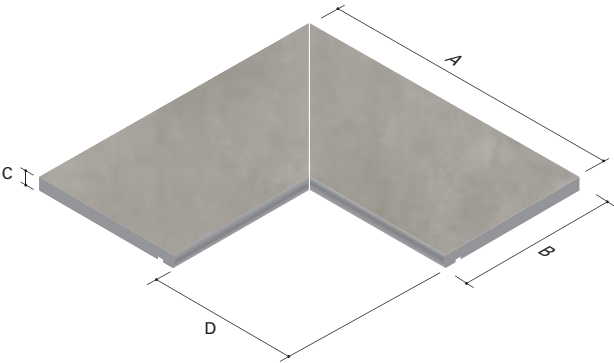
	A (mm)	B (mm)	C (mm)	D (mm)	Art.-Nr.
	591	295	20	296	28F3
	791	395	20	396	28F4
	1191	395	20	796	28F1

Border tile - inside corner (2 pieces)



	A (mm)	B (mm)	C (mm)	Art.-Nr.
	591	591	20	28E6
	791	791	20	28E8

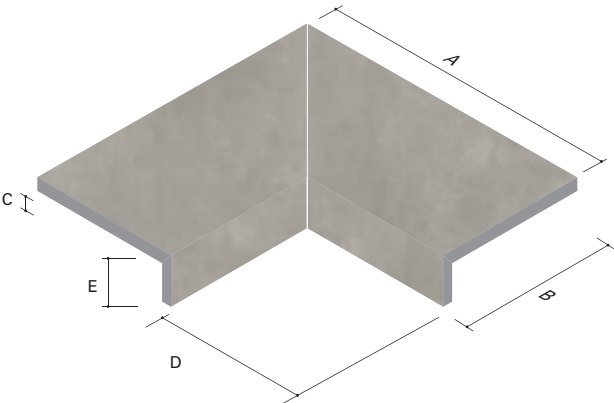
Border tile, rounded, with drip edge - inside corner (2 pieces)



	A (mm)	B (mm)	C (mm)	D (mm)	Art.-Nr.
	591	295	20	296	28E3
	791	395	20	396	28E4
	1191	395	20	796	28E1

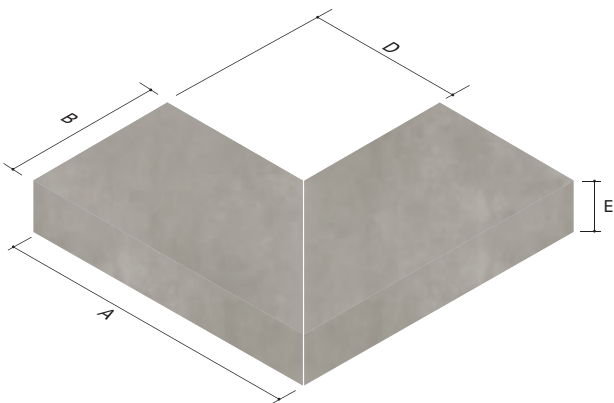
Special order only. Prices and delivery time on request.
The stated dimensions are the maximum dimensions.
Smaller lengths/heights/widths are possible on request.

Nosing tile - inside corner



	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	Art.-Nr.
	591	295	20	296	145	28V3
	791	395	20	396	145	28V4
	1191	395	20	796	145	28V1

Nosing tile - outside corner



	A (mm)	B (mm)	D (mm)	E (mm)	Art.-Nr.
	591	295	296	145	28Y3
	791	395	396	145	28Y4
	1191	395	796	145	28Y1

CÁDIZ GARDEN

20

chalk multicolor



60 x 60 x 2 cm



40 x 80 x 2 cm



sand



60 x 60 x 2 cm



40 x 80 x 2 cm



grey multicolor



60 x 60 x 2 cm



40 x 80 x 2 cm



LUCCA GARDEN

20

sand



60 x 60 x 2 cm 80 x 80 x 2 cm



stone



60 x 60 x 2 cm 80 x 80 x 2 cm



rock



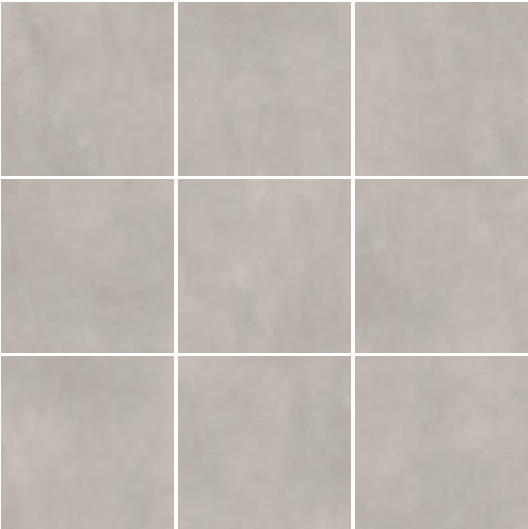
60 x 60 x 2 cm 80 x 80 x 2 cm



MEMPHIS GARDEN



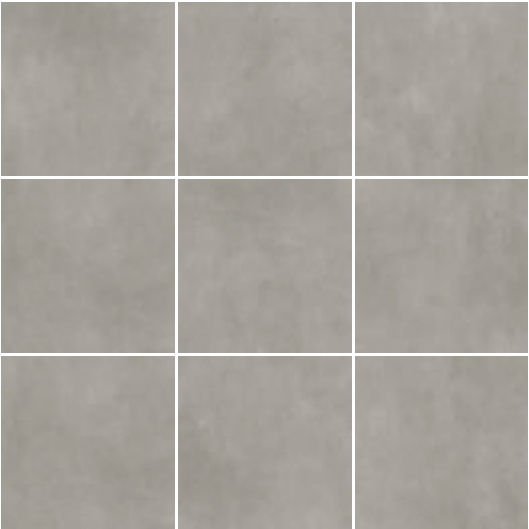
silver grey



60 x 60 x 2 cm 80 x 80 x 2 cm



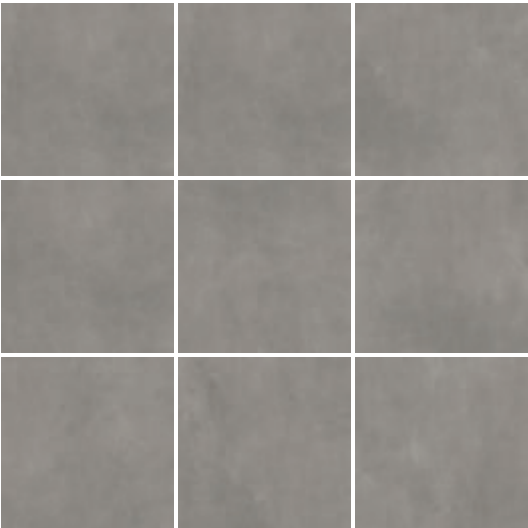
warm grey



60 x 60 x 2 cm 80 x 80 x 2 cm



dark grey



60 x 60 x 2 cm 80 x 80 x 2 cm





MONT BLANC GARDEN

20

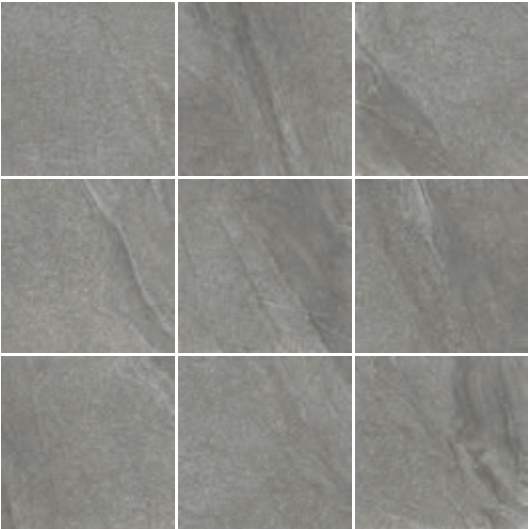
sahara



60 x 60 x 2 cm 80 x 80 x 2 cm



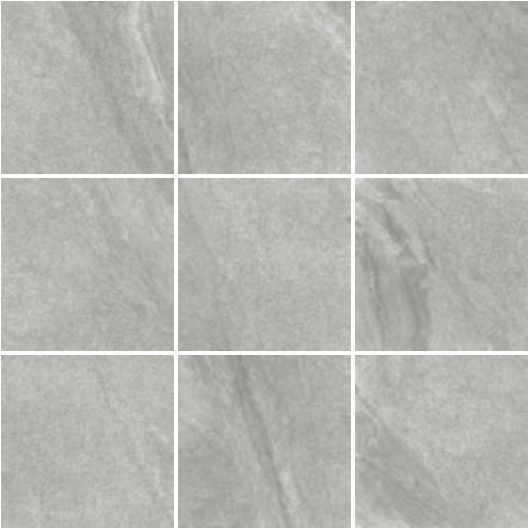
titan



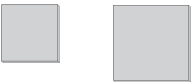
60 x 60 x 2 cm 80 x 80 x 2 cm



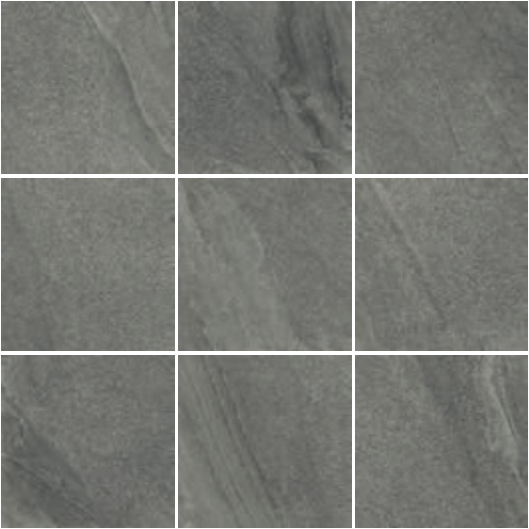
silver



60 x 60 x 2 cm 80 x 80 x 2 cm



carbon

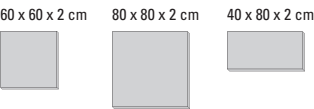


60 x 60 x 2 cm 80 x 80 x 2 cm

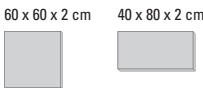


MY EARTH GARDEN 20

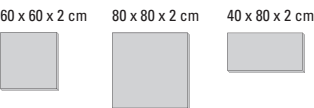
light beige 3



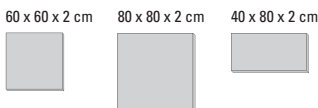
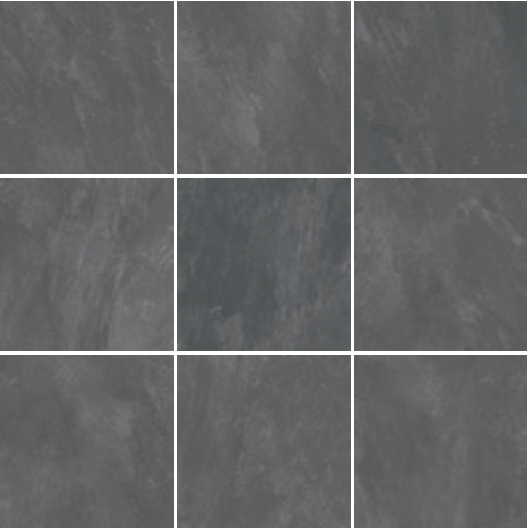
beige multicolor 3



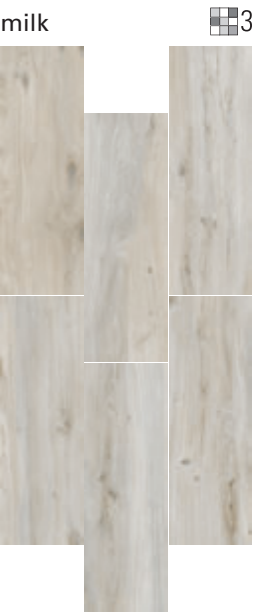
grey multicolor 3



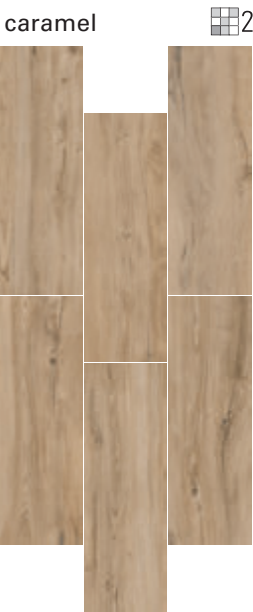
anthracite multicolor 3



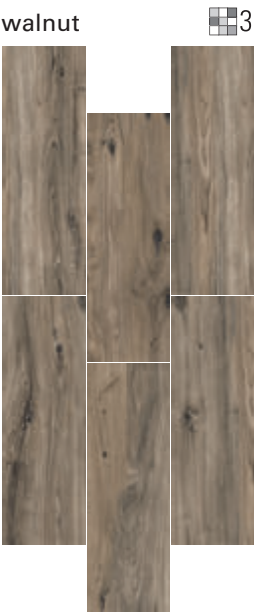
OAK LINE GARDEN 20



40 x 120 x 2 cm

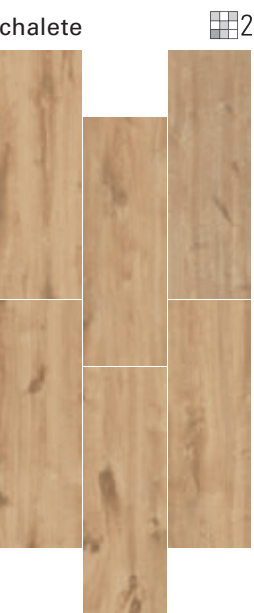


40 x 120 x 2 cm

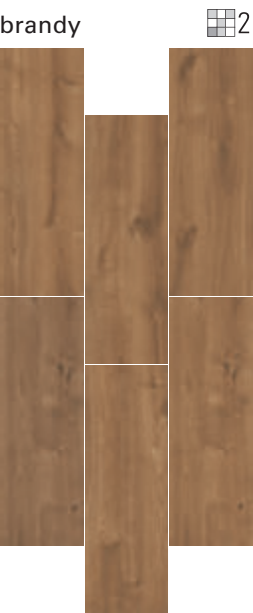


40 x 120 x 2 cm

OAK PARK GARDEN 20



40 x 120 x 2 cm



40 x 120 x 2 cm

URBAN JUNGLE GARDEN



greige



80 x 80 x 2 cm



grey



80 x 80 x 2 cm



dark grey



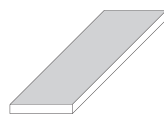
80 x 80 x 2 cm





Basic tiles
Tile thickness 20 mm

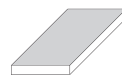
40 x 120 x 2 cm



80 x 80 x 2 cm



40 x 80 x 2 cm



60 x 60 x 2 cm



R11 B

395 x 1195 x 20 mm

R11 B

795 x 795 x 20 mm

R11 B

395 x 795 x 20 mm

R11 B

595 x 595 x 20 mm

CÁDIZ GARDEN

	BU2M	sand				Art. 2807	Art. 2803
	BU1M	chalk multicolor				Art. 2807	Art. 2803
	BU7M	grey multicolor				Art. 2807	Art. 2803

LUCCA GARDEN

	LS70	sand			Art. 2882		Art. 2867
	LS60	stone			Art. 2882		Art. 2867
	LS90	rock			Art. 2882		Art. 2867

MEMPHIS GARDEN

	MT06	silver grey			Art. 2891		Art. 2863
	MT70	warm grey			Art. 2891		Art. 2863
	MT60	dark grey			Art. 2891		Art. 2863

MONT BLANC GARDEN

	GS20	sahara			Art. 2889		Art. 2869
	GS06	silver			Art. 2889		Art. 2869
	GS60	titan			Art. 2889		Art. 2869
	GS90	carbon			Art. 2889		Art. 2869

MY EARTH GARDEN

	RU10	light beige			Art. 2816	Art. 2806	Art. 2802
	RU20	beige multicolor				Art. 2806	Art. 2802
	RU60	grey multicolor			Art. 2816	Art. 2806	Art. 2802
	RU90	anthracite multicolor			Art. 2816	Art. 2806	Art. 2802

OAK LINE GARDEN

	WZ10	milk		Art. 2896			
	WZ20	caramel		Art. 2896			
	WZ80	walnut		Art. 2896			

OAK PARK GARDEN

	HR20	chalette		Art. 2821			
	HR30	brandy		Art. 2821			

URBAN JUNGLE GARDEN

	TC70	greige			Art. 2888		
	TC60	grey			Art. 2888		
	TC90	dark grey			Art. 2888		

Unit of measure	m ² 49,50 kg 2,08 pce	m ² 47,92 kg 1,56 pce	m ² 48,94 kg 3,31 pce	m ² 48 kg 2,78 pce
Par box	0,96 m ² 47,52 kg 2 pce	0,64 m ² 30,67 kg 1 pce	0,64 m ² 31,32 kg 2 pce	0,72 m ² 34,56 kg 2 pce
Par palett	23,04 m ² 1140,48 kg 24 box	23,04 m ² 1104,12 kg 36 box	17,28 m ² 845,64 kg 27 box	21,60 m ² 1036,80 kg 30 box
Min. sales unit	P (box)	P (box)	P (box)	P (box)
Calculation unit	m ²	m ²	m ²	m ²

= Rectified

= Frostproof DIN EN ISO 10545-12

R11 = Anti-slip in workshop areas

B = Anti-slip in barefoot areas

= Shade variation

TECHNICAL PROPERTIES

VilboStone unglazed porcelain stoneware in acc. with DIN EN 14411, Group BIa (Water Absorption $E \leq 0.5\%$)

Grouping: Table ZA.1.1 Outdoor floor covering



Characterization	Test according to DIN EN ISO	Requirements	Test result 40 x 80 cm	Test result 60 x 60 cm
Dimensions	10545-2	Compliance to the tolerances required	Passed	Passed
Surface quality	10545-2	min. 95 % free from visible defects	Passed	Passed
Water absorption % by weight	10545-3	$\leq 0,5$ / individual max. 0,6%	$< 0,5$	$< 0,5$
Modulus of rupture in N/mm ²	10545-4	min. 35 N/mm ² individual min. 32 N/mm ²	≥ 45	≥ 45
Breaking strength	10545-4	min. 700N (thickness $< 7,5$ mm) min. 1.300N (thickness $\geq 7,5$ mm)	≥ 11.200	≥ 11.200
Breaking load	10545-4	Declared value	≥ 5.700	≥ 11.400
Resistance of impact (Measurement of the rebound coefficient)	10545-5	Declared value	$\geq 0,55$	$\geq 0,55$
Resistance to deep abrasion	10545-6	max. 175 mm ³	≤ 145	≤ 145
Linear thermal expansion from ambient temperature to 100° C in K ⁻¹	10545-8	Declared value	Not tested	Not tested
Thermal shock resistance	10545-9	Declared value	Not tested	Not tested
Moisture expansion in mm/m	10545-10	Declared value	Not tested	Not tested
Frost resistance	10545-12	Required	Passed	Passed
Resistance to household chemicals and swimming pool salts	10545-13	min. class B	A	A
Resistance to acids and alkalics - low concentration	10545-13	Declared value	LA	LA
Resistance to acids and alkalics - high concentraton	10545-13	Declared value	HA/HB	HA/HB
Resistance to staining	10545-14	min. class 3	Class 5	Class 5
Release of lead and cadmium	10545-15	Declared value	Not tested	Not tested
Minor differences in colour	10545-16	$\Delta E_{cmc} < 1.0$	Not tested	Not tested
Determination of slip-resistance – commercial area	CEN/TS 16165	Declared value	R11	R11
Determination of slip-resistance – barefoot area	CEN/TS 16165	Declared value	B	B

LAYING VARIANTS

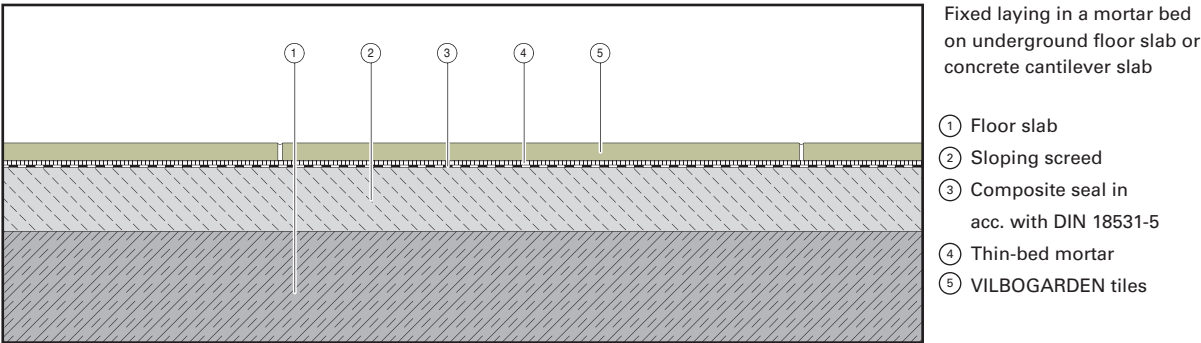
In recent years, ceramic tiles made of unglazed porcelain stoneware, pursuant to DIN 14411, Group BIa (water absorption $\leq 0.5\%$) and with a thickness of 20 mm, have become indispensable in the selection of materials for the planning and realisation of private and public outdoor areas. The ZDB flyer on ‘Outdoor Tiles’ provides a complete description of covering designs for ceramic slabs.

Ceramic slabs can accomplish a lot, and in many respects their properties exceed those specified in the regulations and flyers for the materials commonly used in landscape gardening. VILBOGARDEN tiles are perfectly suited for the different installation options. Given their high weight, at a thickness of 20 mm, VILBOGARDEN tiles can be depended upon to remain in place.

If the installation is to be carried out according to ZTV Path Construction, the VILBOGARDEN tiles must be installed in bonded form. With their extremely high breaking load, when used as self-supporting slabs, VILBOGARDEN tiles are the perfect material to use on pile foundations or load-bearing grid structures.

The following pages offer a summary of the most important technical information and recommendations for processing as well as the areas of application and use. These are general recommendations. The local installation scenario and the recognized rules of technology must be factored into any planning and execution. All the information provided here is non-binding.

Laying on cement screed



Areas of application

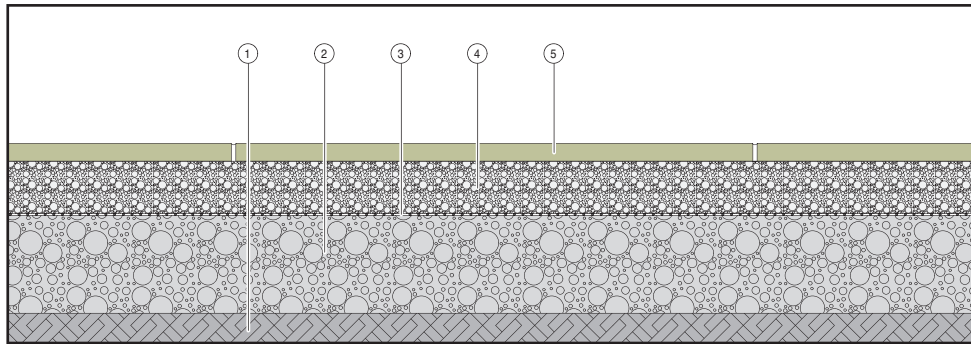
Terraces, balconies, outdoor areas with low overall height in residential construction, hotels, sports and wellness areas and healthcare facilities, in buildings for culture and education, office and industrial buildings, etc.

Installed appropriately on suitable terrain, these tiles can be driven over by motor vehicles.

① Underground floor slab or concrete cantilever slab
② Sloping screed
③ Composite seal <div>Recommendation: Thin bed drainage, bottom ventilation, isolation. Here, suitability for areas subject to use by vehicles must be checked and the suitable system selected.</div>
④ Thin-bed mortar
⑤ VILBOGARDEN tiles
Joints: hydraulically setting thin-bed mortar for outdoor use!! Movement joints suitable to thermal load/expansion
Slope: Surface slope of at least 2%

LAYING VARIANTS

Laying on gravel beds as necessary with contact layer/Bonding course



Loose laying on gravel bed

- ① Natural soil
- ② Rough gravel support
- ③ Water-permeable covering
- ④ Gravel bed
- ⑤ VILBOGARDEN tiles
as necessary with contact layer

Unbonded installation	Bonded installation
Areas of application Private terraces and paths; outdoor lounges in hotels, sports and wellness areas, buildings with healthcare applications; cultural buildings; schools and kindergartens, etc.	Areas of application Private and public spaces and paths, garage driveways, private car parking spaces, etc.
Paving NOT suitable for vehicle traffic.	Paving SUITABLE FOR VEHICLE TRAFFIC outside of road traffic for vehicles with a permissible gross weight of up to 3.5 t. Can occasionally be driven over by vehicles with a permissible gross weight of up to 20 t with wheel loads of max. 5 t, e.g. for care and maintenance work.
① natural/load-bearing soil	① natural/load-bearing soil
② Bearing course/frost-protection layer	② Bearing course/frost-protection layer
③ water-permeable covering	③ If necessary water-permeable covering – depending on the load
④ gravel bed without binder, water-permeable	④ Drainage concrete, thickness in accordance with load (if necessary additional drainage concrete for high loads)
⑤ VILBOGARDEN tiles 20 mm with border, if necessary contact layer	⑤ VILBOGARDEN tiles 20 mm with contact layer (Flex adhesive) largely full-surface, applied only to the backs of the tiles
Joints: unbonded, water-permeable sand joint, 3-5 mm or bonded, water-permeable joint with binder consisting of cold-curing resin or polybutadiene as permeable joint* 3-5 mm !! Movement joints *suitable to thermal load/expansion.	Joints: bonded, water-permeable joint with binder consisting of cold-curing resin or polybutadiene as permeable joint* 3-5 mm !! Movement joints *suitable to thermal load/expansion.
Slope: Surface slope of at least 2%	Slope: Surface slope of at least 2%

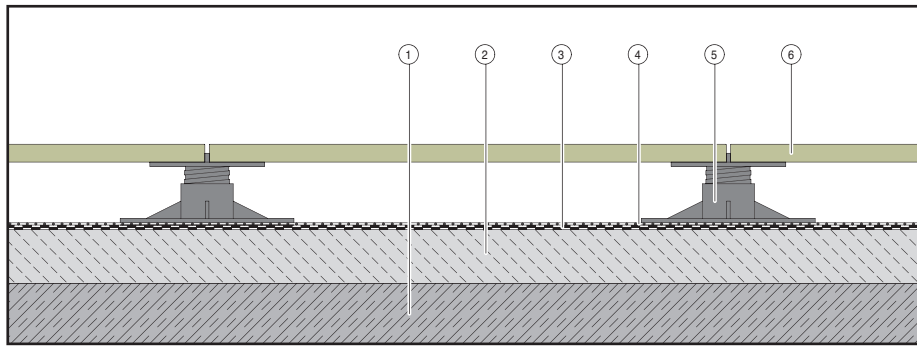
Recommendations:

- Installing joint junctions secures slabs loosely installed in a gravel bed.
- In the case of loose installation, a border must be installed at the free ends.
- Junctions to buildings or fixed elements must take installation of spacing joints into account.

Technical rules and information

ZDB flyer entitled 'Belagskonstruktionen mit Fliesen und Platten außerhalb von Gebäuden' ('Outdoor Tiled and Paved Coverings')

Laying on pile foundations or mortar bags



Loose laying on pile foundations or mortar bags on underground floor slab or concrete cantilever slab

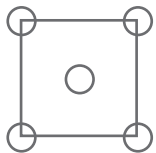
- ① Uncovered floor
- ② Sloping screed
- ③ Seal in accordance with DIN 18531-5
- ④ Protective mat
- ⑤ Pile foundations / mortar bags
- ⑥ VILBOGARDEN tiles

Load-bearing capacity of the tiles with 20-mm thickness

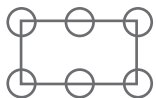
Format 60 x 60 and 80 x 80, breaking load/strength of 13,500-15,000 N



Tiles in 60 x 60-cm format can be subjected of loads of up to 250 kg with 4 pile foundations at the corners.



Tiles in 80 x 80-cm format can be subjected to loads of up to 250 kg with 4 pile foundations at the corners and an additional pile foundation in the middle.



Tiles in rectangular formats of 40 x 80 and 40 x 120 cm can be subjected to loads of up to 200 kg with 4 pile foundations at the corners and one at each of the long sides.

Installations on roof terraces must take wind loads into account. Suitable structural elements must be installed, e.g. roof parapets and/or special constructions offered by providers of pile-foundation systems. Taking the load distribution into account, it is possible to set up whirlpools, decorative water basins, planters, etc., within the scope of the disclosures on load-bearing capacity provided above, if carried out correctly following a review of the installation scenario on site. Loads above and beyond these will require special measures and consultation of a structural planner.

The quantity and load specifications shown here are for information purposes only. As the number of pile foundations depends on the recommendations of the system manufacturers and the local installation scenario, V & B Fliesen GmbH can assume no liability for the installed overall construction.

General information for usage

Planters, furniture and umbrellas must have a bearing surface of at least 250 cm² (16 x 16 cm) or, for 4 bearing surfaces, at least 3 x 3 cm per bearing.

For smaller bearing surfaces, the possible total weight is reduced.

Objects must be placed in such a way as to ensure even distribution, so that the entire weight does not first rest on a point or an edge.

When using objects with metal feet, the tiles must be protected through underlayment of softer, load-bearing buffers, e.g. made of plastic.

Recommendation

In the event of particular safety requirements, a suitable glass-fibre mesh, for example, can easily be applied to the underside of the tiles.

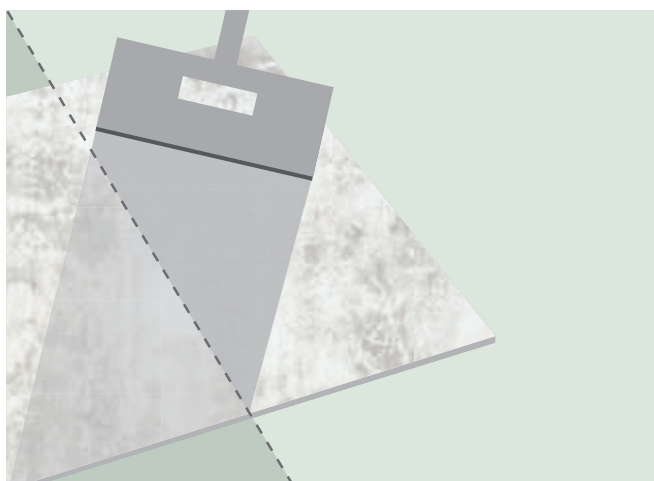
CLEANING AND CARE

General

On account of their properties, tiles are considered to be easy to clean. The cleaning methods and cleaning agents must, however, be adapted to the type of floor and local conditions.

It should be noted that hydrofluoric acid and related substances are able to attack or destroy the surface of porcelain stoneware tiles.

Consequently, no cleaning agents containing hydrofluoric acid are to be used!



Insusceptible to staining and soiling

VilbostonePlus

During the manufacturing process for coloured porcelain stoneware, the unglazed ceramic is provided with the **VilbostonePlus** finish, markedly reducing the tiles' susceptibility to staining and soiling. The porcelain stoneware produced with **VilbostonePlus** ensures high resistance to mechanical strain, chemicals, wear and abrasion and is particularly easy-care.

Cleaning

Final cleaning after tiling / Basic cleaning	Product and dosage	Cleaning equipment
Loose dirt	-	Broom and vacuum cleaner
Cement film, mineral soiling, such as lime-scale deposits, soap residue	Acidic cleaner (available from specialist retailers)	Sponge, scrubbing brush, brush, cloth, microfibre cloth
Grease, oils, waxes, cosmetics, shoe marks	Alkaline cleaner (available from specialist retailers)	Sponge, scrubbing brush, brush, cloth, microfibre cloth
Routine cleaning		
Normal dirt, such as dust, light dirt, street dirt	Neutral cleaning agents (available from specialist retailers)	Broom and vacuum cleaner Sponge, scrubbing brush, brush, cloth, microfibre cloth

Please note: All of the information we provide about cleaning, care and removing stains from ceramic tiles is based on the latest knowledge and material research. It is, however, of a general nature and cannot cover every single eventuality. Therefore, please observe the instructions provided by the cleaning agent manufacturer.

SUSTAINABLE BUILDING

Acting in harmony with Nature is a clear priority for V&B Fliesen GmbH. Our daily business is based on extremely high standards where quality, efficiency and environmental friendliness are concerned. And we can only preserve what we love for future generations by trea-

ting our environment with respect. That's why we think it's important to be on the cutting edge. Not just with regard to tile technology, but above all in terms of environmental protection!



Ecological, environmentally friendly production

Our tiles have been awarded the Environmental Product Declaration (EPD) label by the IBU (Institut für Bauen und Umwelt e.V.). The Environmental Product Declaration provides relevant, verifiable and comparable information on the environmental impact of products. This certification allows architects and planners to utilise our products in all properties that have been certified as satisfying the BREEAM, LEED, DGNB or other comparable international requirements for sustainable building.



Floor tiles: LUCCA GARDEN sand

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04/2023

Shades and dimensions subject to the usual tolerances. We reserve the right to make technical modifications to the range and alter colours.

